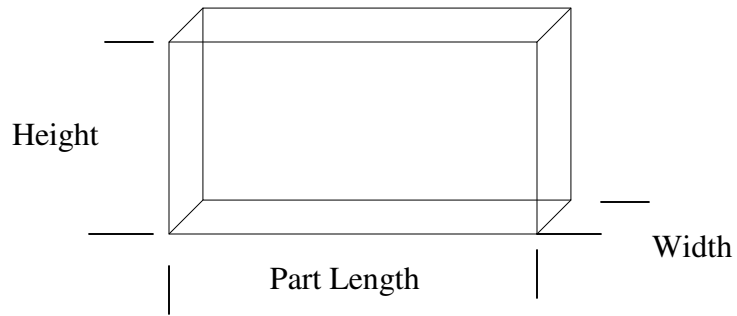


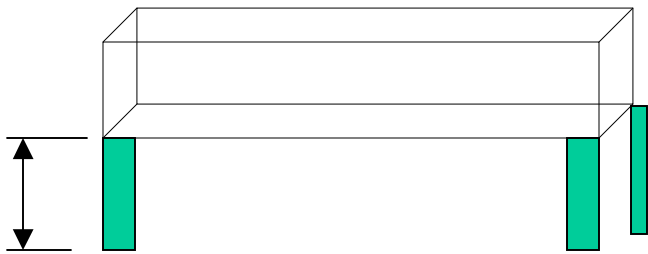
1 Determine Part volume (length, width, height)



*Also, determine how you want to position the part.
This will affect access, styli choice and machine size.*

Add at least 10mm for styli clearance around part and clearance for any part fixturing

3

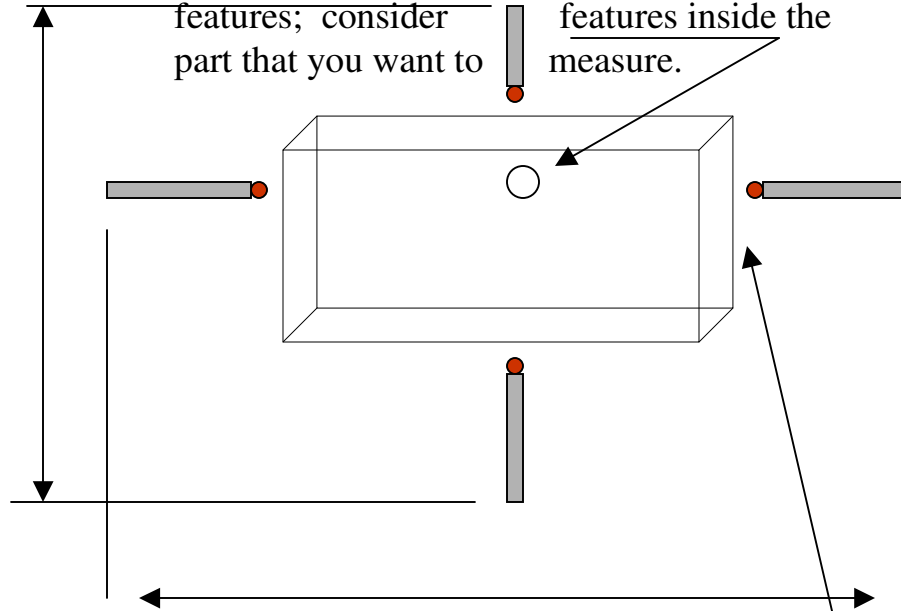


Fixturing Height

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2 Determine Probing Length to access part features; consider features inside the part that you want to measure.



This becomes the minimum measuring strokes . However there is more to consider.

